

| | | | |
|----------------------------|--|--------------|---------------|
| DART AEROSPACE LTD | | Work Order: | 23988 |
| Description: Square Tubing | | Part Number: | B67-43001-113 |
| Dwg: B67-43001 B&B | | Qty: | 20.17 |
| | | Page of | |

| Step | Location | Procedure | By | Date | Qty |
|------|----------|--|------|----------|-------|
| 1 | DC | Issue Traveler | U | 05/09/02 | 20 17 |
| 2 | WPC | Machine manually as per Dwg B67-43001 | | | |
| | | Mat: 6061-T6 1.00"x1.00"x.125"wall | | | |
| | | Square Tubing. Batch: 18147 | U/Ep | 05/09/13 | 17 |
| 3 | QCE | Inspect Parts as they come off the machine | U/Ep | 05/09/13 | 17 |
| 4 | WPC | Machine as per Drawing as per Dwg B67 43001 | U/Ep | 05/09/13 | 17 |
| 5 | QCE | Inspect Parts as they come off the machine | Ep | 05/09/13 | 17 |
| 6 | QCE | Second Check | SA | 05.09.15 | 17 |
| 6 | WPC | Reburn | Ep | 05/09/13 | 17 |
| 7 | SI | Identify & Stock | SA | 05/09/21 | 17 |
| 8 | PC | Cost/Port | | | |
| 9 | DC | Close w/o 40.00 40.00 | SAK | 05.09.23 | 17 |
| | | Level 21 | | | |

| | | | | |
|-----|------|--------|------------|----------|
| Rev | Date | Change | Revised By | Approved |
| | | | | |

| Work Order: | | WORK ORDER CHANGES | | | | | |
|-------------|------|--------------------|----|------|-----|-----------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Manuf / Design Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

| NCR | | WORK ORDER NON-CONFORMANCE | | | | | | |
|----------|------|---|--------------------------------|--------------------------------|----------------|---------------------------|------------------------|--------------------------|
| DATE | STEP | Description of NC section A | Corrective Action Section B | | Sign & Date | Verification Section C | Approval Design Mgr | Approval QC Inspector |
| | | | Initial | | | | | |
| 05/09/13 | # 4 | oe B6743001-113 scrub was place in vire wrong | VB 05/09/13 | Scrub + Replace and Destroy | En 05/09/13 | VB 05/09/13 | VB 05/09/13 | VB 05/09/13 |
| | | | | | | | | |
| | | | | | | | | |

PAR#: N/AFault Category: N/ADQA: [Signature]Date: 05/09/13

□□□□□□□□

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Aug 09, 2005
11:26 am

Work Order No : 0023988
Project Name : pB67-43001-113 X
Project For : WK538
Work Order Type : Main
Main WO Number :
House Part Number : pB67-43001-113
Description : Square Tube
Manufactured : No
Amount Req'd : 2017
Amount Done : 0
Start Date : 08-09-05
Est Finish Date :
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%

\$0 Posted to Finished Goods

| | Estimated | Actual | Var. % | Posted | To Post |
|---------------------|-----------|--------|--------|--------|---------|
| Material Cost : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Engineering Hours : | 0.00 | 0.00 | 0.00 | | |
| Engineering Cost : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Production Hours : | 0.00 | 0.00 | 0.00 | | |
| Production Cost : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Packaging Hours : | 0.00 | 0.00 | 0.00 | | |
| Packaging Cost : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| OverHead Hours : | 0.00 | 0.00 | 0.00 | | |
| OverHead Cost : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| CNC Hours : | 0.00 | 0.00 | 0.00 | | |
| CNC : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Misc. Hours : | 0.00 | 0.00 | 0.00 | | |
| Misc. : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Burden : | 0.00 | 0.00 | 0.00 | | |
| Total Cost : | 0.00 | 0.00 | 0.00 | | |
| Margin : | 0.000 | 0.000 | | | |
| Selling Cost : | 0.00 | 0.00 | | | |

| | Estimated | Actual |
|--------------------------|-----------|--------|
| Labour Hrs/Amount Done : | 0.00 | 0.00 |
| Profits/(Loss) : | 0.00 | 0.00 |

| | | |
|---------------------------------|--|----------------------------|
| DART AEROSPACE LTD | | Work Order: 23988 |
| Description: -113 Square Tube | | Part Number: 867-43001-113 |
| Inspection Dwg: 867-43001 Rev B | | Page 1 of 1 |

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

| Drawing Dimension | Tolerance | Actual Dimension | Accept | Reject | Method of Inspection | Comments |
|-------------------|--|------------------|--------|--------|----------------------|-----------------|
| .725 X2 | $\pm .010$ | .721 | ✓ | | | |
| .500 | " | .500 | ✓ | | | |
| 2.125 | " | 2.125 | ✓ | | | |
| φ.193 | $\begin{matrix} +.005 \\ -.001 \end{matrix}$ | .192 | ✓ | | | |
| φ.250 | $\begin{matrix} +.005 \\ -.001 \end{matrix}$ | .252 | ✓ | | | |
| 2.840 | $\pm .03$ | 2.835 | ✓ | | | |
| .09 | " | .090 | ✓ | | | |
| 1.79 | " | 1.883 | ✓ | | | |
| 1.93 | " | 1.930 | ✓ | | | |
| 1.75 X2 | " | 1.746 | ✓ | | | |
| 1.88 | " | 1.882 | ✓ | | | |
| 1.30 | " | 1.305 | ✓ | | | |
| .500 | $\pm .010$ | .500 | ✓ | | | |
| 2.08 | $\pm .03$ | 2.08 | ✓ | | | |
| 1.10 | " | 1.092 | ✓ | | | |
| 22.20 | " | 22.20 | ✓ | | | |
| 15.95 | " | 15.950 | ✓ | | | |
| 3.07 | " | 3.07 | ✓ | | | |
| .04 | " | .060 | ✓ | | | |
| .94 | " | | | | | |
| φ1.75 | $\begin{matrix} +.010 \\ -.001 \end{matrix}$ | 1.875 | ✓ | | | Machine @ 1.063 |
| 1.00 X .125 W | $\pm .010$ | ✓ | ✓ | | | Mat'l |
| .88 | $\pm .03$ | | | | | |

| | | |
|-----------------|----------------|---------------------|
| Measured by: BG | Audited by: ER | Prototype Approval: |
| Date: 05.09.12 | Date: 05.09.13 | Date: |

| Rev | Date | Change | Revised by | Approved |
|-----|------|-----------|------------|----------|
| A | | New Issue | KJ/RF | |